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In CRC process we express all values as polynomials in a dummy variable X, with binary coefficients. The coefficients correspond to the bits in the binary number. Thus, for $M=110011$, we have $M(X)=X^5+X^4+X+1$, and, for $P=11001$, we have $P(X)=X^4+X^3+1$.

The CRC process can now be described as :

$$X^n \cdot M(X) / P(X) = Q(X) + R(X) / P(X)$$

$$T(X) = X^n \cdot M(X) + R(X)$$

NOTE : An error $E(X)$ will only be undetectable if it is divisible by $P(X)$.

(1) all single bit errors are detectable, if $P(X)$ has more than one non-zero terms:

Let $T(X)$ be the correct transmitted pattern, then it is divisible by $P(X)$. Now let us assume that if $T_1(X)$ is the received pattern which has a single bit error, and it is also divisible by $P(X)$.

Then error $E(X) = |T(X) - T_1(X)|$ is also divisible by $P(X)$.

Since there is error in any one of the received bits, so if $E(X) = X^n$ and $P(X) = X^m + X^l$, where n, m, l are constants and $n < m, l$. Then $E(X)$ is not divisible by $P(X)$ as X^n is not divisible by $X^m + X^l$, Hence a contradiction, thus all single bit errors are detectable if $P(X)$ has more than one non-zero terms.

Therefore the error $E(X)$ is detectable as it is not divisible by $P(X)$

(2) All double bit errors are detectable, as long as $P(X)$ has factor with three terms:

Let $T(X)$ be the correct transmitted pattern, then it is divisible by $P(X)$. Now let us assume that if $T_1(X)$ is the received pattern which has a double bit error, and it is also divisible by $P(X)$.

Then error $E(X) = |T(X) - T_1(X)|$ is also divisible by $P(X)$. since there are errors in two bits then if

$E(X) = X^{k_1} + X^{k_2}$ and $P(X) = X^{n_1} + X^{n_2} + X^{n_3}$, where k_1, k_2, n_1, n_2 and n_3 are constants and $k_1, k_2 < n_1, n_2, n_3$.

Thus $E(X)$ is not divisible by $P(X)$.

Hence a contradiction, thus all double bit errors are detectable if $P(X)$ has at least three terms. Therefore the error $E(X)$ is detectable as it is not divisible by $P(X)$.

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Let $D(x)$ be the transmitted message and k be the degree of the FCS.

So we have:

$x^k \cdot D(x) = Q(x) \cdot P(x) + R(x)$ or $x^k \cdot D(x) - R(x) = Q(x) \cdot P(x) = T(x)$ is the transmitted bits which is divisible by $P(x)$. During transmission some of the bits are damaged, the actual bits received will correspond to a different polynomial, $T'(x)$. Now we compute:

$E(x) = T(x) - T'(x)$, $E(x)$ is the error pattern.

The coefficients of $E(x)$ will correspond to a bit string with a 1 in each position where $T(x)$ differed from $T'(x)$ and 0's elsewhere. As long as $T'(x)$ is not divisible by $P(x)$, the CRC bits will enable us to detect errors. So we look into cases where $T'(x)$ is divisible by $P(x)$, or in fact $E(x)$ is divisible by $P(x)$.

3. Any odd number of errors, as long as $P(X)$ contains a factor of $(X+1)$

If $T'(x)$ contains an odd number of inverted bits, then $E(x)$ must contain an odd number of 1's. So $E(1) = 1$.

If $P(x)$ is a factor of $E(x)$, then $P(1)$ would also have to be 1. So if we make sure that $P(1) = 0$, we can conclude that $P(1)$ does not divide any $E(x)$ corresponding to an odd number of error bits. In this case, a CRC based on $P(x)$ will detect any odd number of errors. And as long as $P(x)$ has some factor of the form $x^{(i+1)}$, $P(1)$ will equal 0. So, it isn't hard to find such a polynomial, $x+1$ is such an example.

4. Any burst error for which the length of the burst is less than or equal to $n-k$, that is, less than or equal to the length of the FCS.

Let a burst error affect some j consecutive bits for j less than k . In this case the error polynomial will look like $E(x) = x^{n_1} + x^{n_2} + \dots + x^{n_r}$.

We assume n_i greater than n_{i+1} for all i and $n_1 - n_r$ less than j

$$E(x) = x^{nr} (x^{(n_1-nr)} + x^{(n_2-nr)} + \dots + 1).$$

Now $P(x) = x^{(k+1)}$ can't divide $E(x)$ since it can't divide x^{nr} nor $x^{(n_1-nr)} + x^{(n_2-nr)} + \dots + 1$.

So CRC based on the $P(x)$ detects all burst errors of length less than its degree.

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5. A fraction of error bursts of length $n - k + 1$; the fraction equals to $1 - 2^{-(n-k-1)}$

Consider now a burst error of length $n - k + 1$ represented by $e(x) = x^i (1 + e_1x + \dots + e_{n-k-1}x^{n-k-1} + x^{n-k})$. Of the 2^{n-k-1} possible error patterns of this form for each i , $0 \leq i \leq k-1$, only one error pattern, namely, $e(x) = x^i g(x)$, is undetectable. (Since $g(x)$ is the generator function of the pattern)
 The fraction of undetected burst errors of length $n - k + 1$ is therefore $2^{-(n-k-1)}$. Hence the fraction of detected burst errors is $1 - 2^{-(n-k-1)}$.

6. A fraction of error bursts of length greater than $n - k + 1$; the fraction equals to $1 - 2^{-(n-k-1)}$

Similar consideration shows that the fraction of undetected burst errors of length greater than $n - k + 1$ is $2^{-(n-k)}$. It can be proved as the error would be represented by $e(x) = x^i (1 + e_1x + \dots + e_{n-k-1}x^{n-k-1} + e_{n-k}x^{n-k} + \dots + e_{n-k+s}x^{n-k+s} + x^{n-k+s+1})$, where $s > 0$, or $e(x) = x^i (S(x))$, where $S(x) = 1 + e_1x + \dots + e_{n-k-1}x^{n-k-1} + e_{n-k}x^{n-k} + \dots + e_{n-k+s}x^{n-k+s} + x^{n-k+s+1}$

Now breaking $S(x)$ into improper fractions, $S(x)$ can be written as $S(x) = Q(x).g(x) + R(x)$, where $S(x)$ is in the order of $n-k+s+2$, $Q(x)$ is of the order $s+1$ and $R(x)$ is of the order of $n-k+1$. The only error pattern undetectable is $e(x) = x^i (Q(x).g(x) + g(x))$, ie. $R(x) = g(x)$. Since $R(x) = 1 + f_1x + \dots + f_{n-k}x^{n-k}$
 Hence, there are $2^{(n-k)}$ possible error codes that will decide $R(x)$. Hence the fraction of undetected burst errors of length greater than $n - k + 1$ is therefore $2^{-(n-k-1)}$. Hence the fraction of detected burst errors is $1 - 2^{-(n-k-1)}$.

It is to be noted that fundamental role is played by the number of check bits $n - k$ in the detection of burst errors.